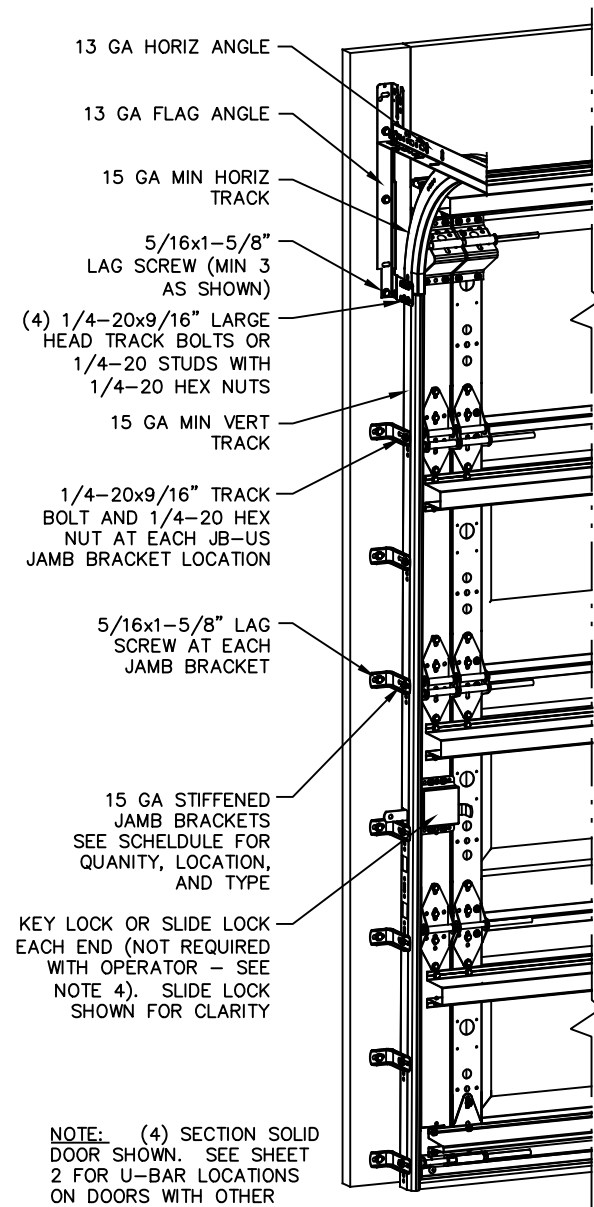
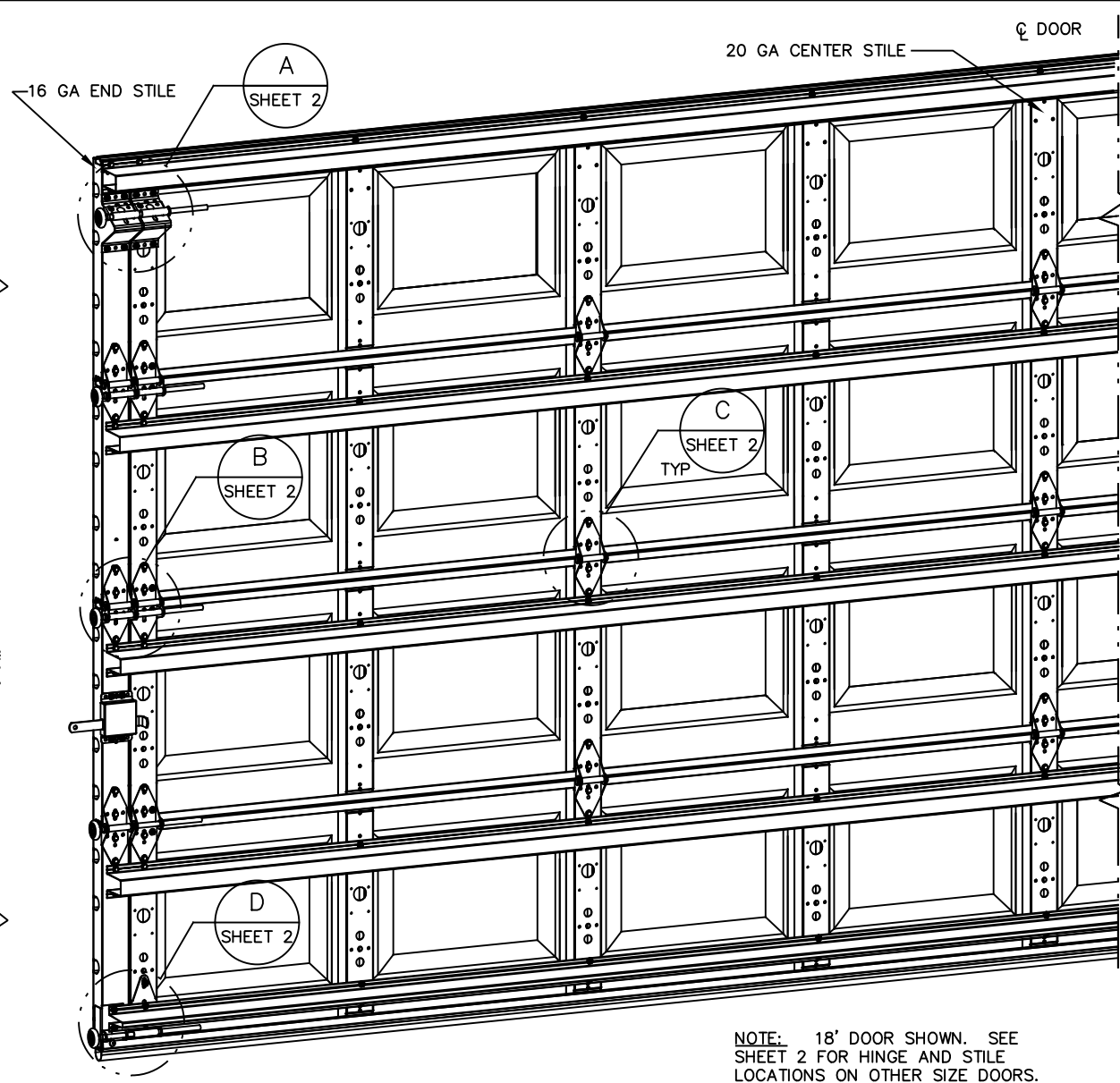


- NOTES:
1. FOR GLAZED LITE OPTIONS SEE PAGE 3 OF 4
 2. VINYL OR WOOD DOOR STOP NAILED A MAXIMUM OF 6" O.C. MUST OVERLAP TOP AND BOTH ENDS OF PANELS MINIMUM 7/16" TO MEET NEGATIVE PRESSURES.
 3. KEY LOCK, SLIDE LOCKS, OR OPERATOR REQUIRED.
 4. LOUVER OPTION - .032" MINIMUM LOUVERS IN MOLDED FRAMES SCREWED TOGETHER WITH A MINIMUM OF (10) #8x1" SCREWS INSTALLED IN THE BOTTOM SECTION. LOUVERS ARE NOT IMPACT RESISTANT AND DO NOT MEET THE REQUIREMENTS FOR WIND-BORNE DEBRIS REGIONS.
 5. SECTION STEEL TO HAVE A MINIMUM 25 GA THICKNESS.
 6. THE DESIGN OF THE SUPPORTING STRUCTURAL ELEMENTS SHALL BE THE RESPONSIBILITY OF THE PROFESSIONAL OF RECORD FOR THE BUILDING OR STRUCTURE AND IN ACCORDANCE WITH CURRENT BUILDING CODES FOR THE LOADS LISTED ON THIS DRAWING.
 7. DOOR JAMB TO BE MINIMUM 2x6, STRUCTURAL GRADE SOUTHERN PINE. REFER TO JAMB CONNECTION SUPPLEMENT FOR ATTACHMENT TO SUPPORTING STRUCTURE.
 8. FOR LOW HEAD ROOM LIFT CONDITIONS, TOP BRACKET SHALL BE (2) 13 GA LHR 7/4 TOP BRACKET WITH A MINIMUM OF (3) 1/4-14x7/8" SELF DRILLING CRIMPITE SCREWS IN LIEU OF THE BRACKET SHOWN ON THIS DRAWING. U-BAR ON TOP SECTION SHALL BE INSTALLED ON TOP OF LHR TOP BRACKETS.



NOTE: (4) SECTION SOLID DOOR SHOWN. SEE SHEET 2 FOR U-BAR LOCATIONS ON DOORS WITH OTHER SECTION QUANTITIES AND SEE NOTES 1 AND 2 THIS SHEET FOR GLAZING OPTIONS.



NOTE: 18' DOOR SHOWN. SEE SHEET 2 FOR HINGE AND STILE LOCATIONS ON OTHER SIZE DOORS.

REVISIONS

- DRAWING CREATED SW 5/5/23

SUPERIMPOSED DESIGN PRESSURE LOADS ON SUPPORTING STRUCTURE

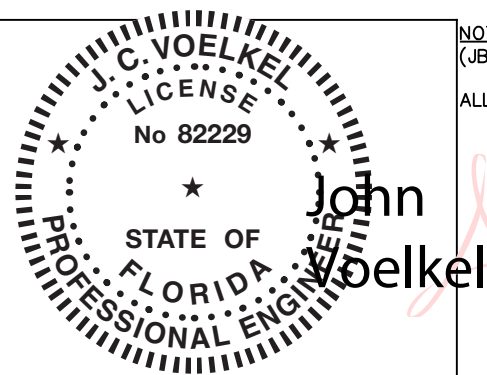
DOOR WIDTH	DOOR HEIGHT	UNIFORM LOAD EACH JAMB (PLF)
17'-0"	ALL	+292.4/-325.6
18'-0"	ALL	+309.6/-344.7

JAMB BRACKET SCHEDULE

DOOR HEIGHT	NO. OF SECTIONS	NO. OF JAMB BRACKETS (EACH JAMB)	LOCATION OF CENTERLINE OF JAMB BRACKETS MEASURED FROM BOTTOM OF TRACK (ALL DIMENSIONS ± 2")
6'-6"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/4" (JB-US)
7'-0"	4	7	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 42" (JB-US), 52-1/2" (JB-US), 63-1/4" (JB-US)
7'-6"	5	9	2" (JB-US), 10" (JB-US), 18-3/4" (JB-US), 26-3/4" (JB-US), 36" (JB-US), 45" (JB-US), 54-1/4" (JB-US), 63" (JB-US), 74-1/2" (JB-US)
8'-0"	5	9	2" (JB-US), 10" (JB-US), 21-3/4" (JB-US), 29-3/4" (JB-US), 39" (JB-US), 48" (JB-US), 57-1/2" (JB-US), 66" (JB-US), 75-1/2" (JB-US)
> 8'-0"			SEE NOTE BELOW

NOTE: (JB-US) FOLLOWING DIMENSION DENOTES SLOTTED JAMB BRACKET ATTACHED TO TRACK WITH 1/4-20x9/16" TRACK BOLT AND NUT AS SHOWN ABOVE.

ALL DOORS GREATER THAN 8' IN HEIGHT REQUIRE USE OF CONTINUOUS WALL ANGLE. SEE SUPPLEMENT TRACK CHART FOR DETAILS.



Digitally signed
by John Voelkel
Date:
2024.06.26
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3395 ADDISON DRIVE
PENSACOLA, FLORIDA 32514
(850) 474-9890

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+34.4/−38.3	MAX WIDTH:	18′−0″		DATE	NAME	
TEST (PSF):	+51.6/−57.4	MAX HEIGHT:	14′−0″	DRAWN	5/5/24	SW	
IMPACT/CYCLIC RATED (YES/NO): YES		MAX SECTION HEIGHT: 21″		CHECKED	−	TC	
MODELS 170−175, 177, 180−185, 187, 1400, 1440, 1500, 1540				SHEET 1 OF 4			
				DRAWING PART NO.		REV.	
WINDLOAD SPECIFICATION OPTION CODE 1154				412679		−	

13 GA ROLLER SLIDE ATTACHED TO BRACKET WITH 5/16-18 BOLT & NUT IN CENTER SLOT AND 1/4-20x9/16" TRACK BOLT & 1/4-20 HEX NUT THROUGH ANY TWO ALIGNING HOLES

(2) 12 GA COMMERCIAL 'A' FRAME TOP BRACKETS EACH ATTACHED WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS

ADD (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS (INSIDE OF EACH INSIDE END HINGE)

2" STEEL ROLLER WITH 9" GRADE 1144 OR EQUIVALENT STEM AND 7/16" PUSHNUT AT EACH ROLLER LOCATION. 1/4" MAX BETWEEN PUSHNUT AND BRACKET OR HINGE

WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x5/8" SELF TAPPING SCREWS

WIDE BODY END HINGE ATTACHED WITH (4) 1/4-14x5/8" SELF TAPPING SCREWS

DOUBLE END HINGES
#1 HINGE IS 14 GA
#2 HINGE IS 13 GA
#3 HINGE IS 13 GA

14 GA WIDE BODY INTERMEDIATE HINGE ATTACHED WITH (4) 1/4-14x5/8" SELF TAPPING SCREWS

12 GA EXTENSION BRACKET ATTACHED WITH (3) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS (2 THROUGH STRUT AND BRACKET)

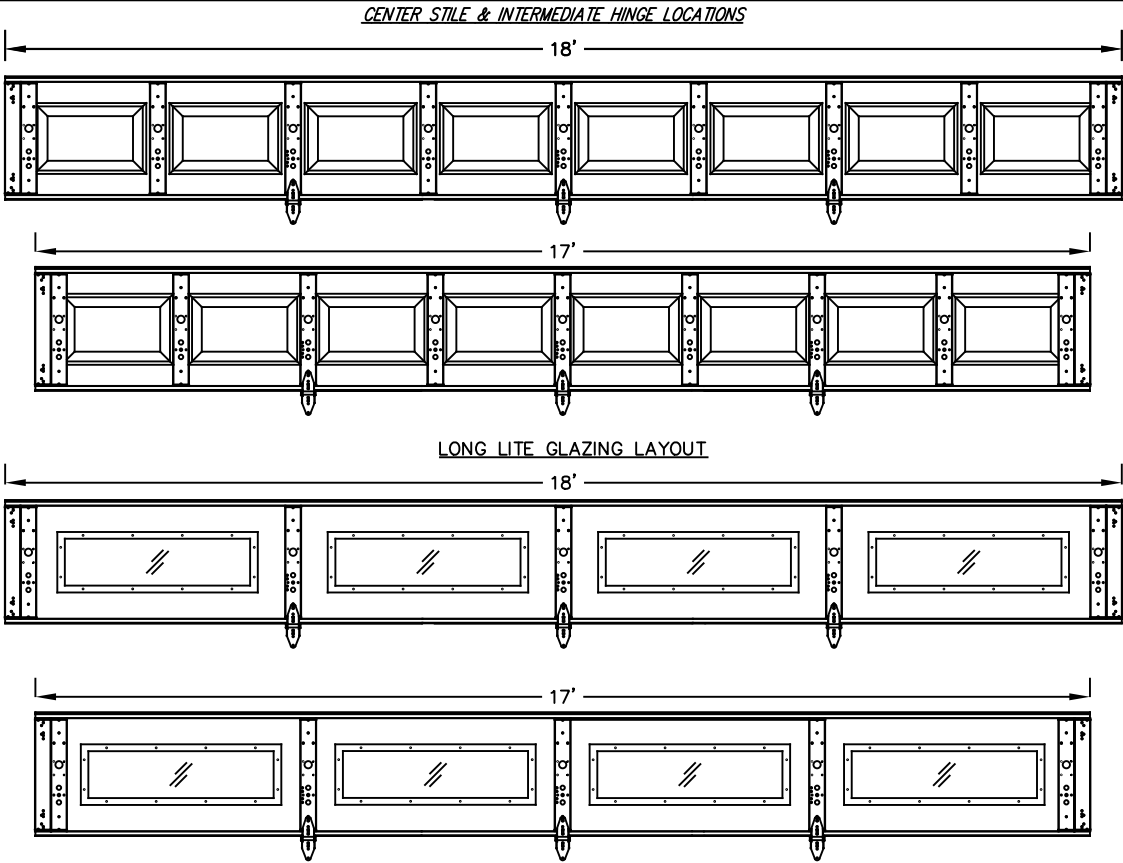
14 GA BOTTOM BRACKET ATTACHED WITH (2) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS THROUGH STRUT AND BOTTOM BRACKET AND (1) 1/4-14x5/8" SELF DRILLING RED SCREW

DETAIL A

DETAIL B

DETAIL C

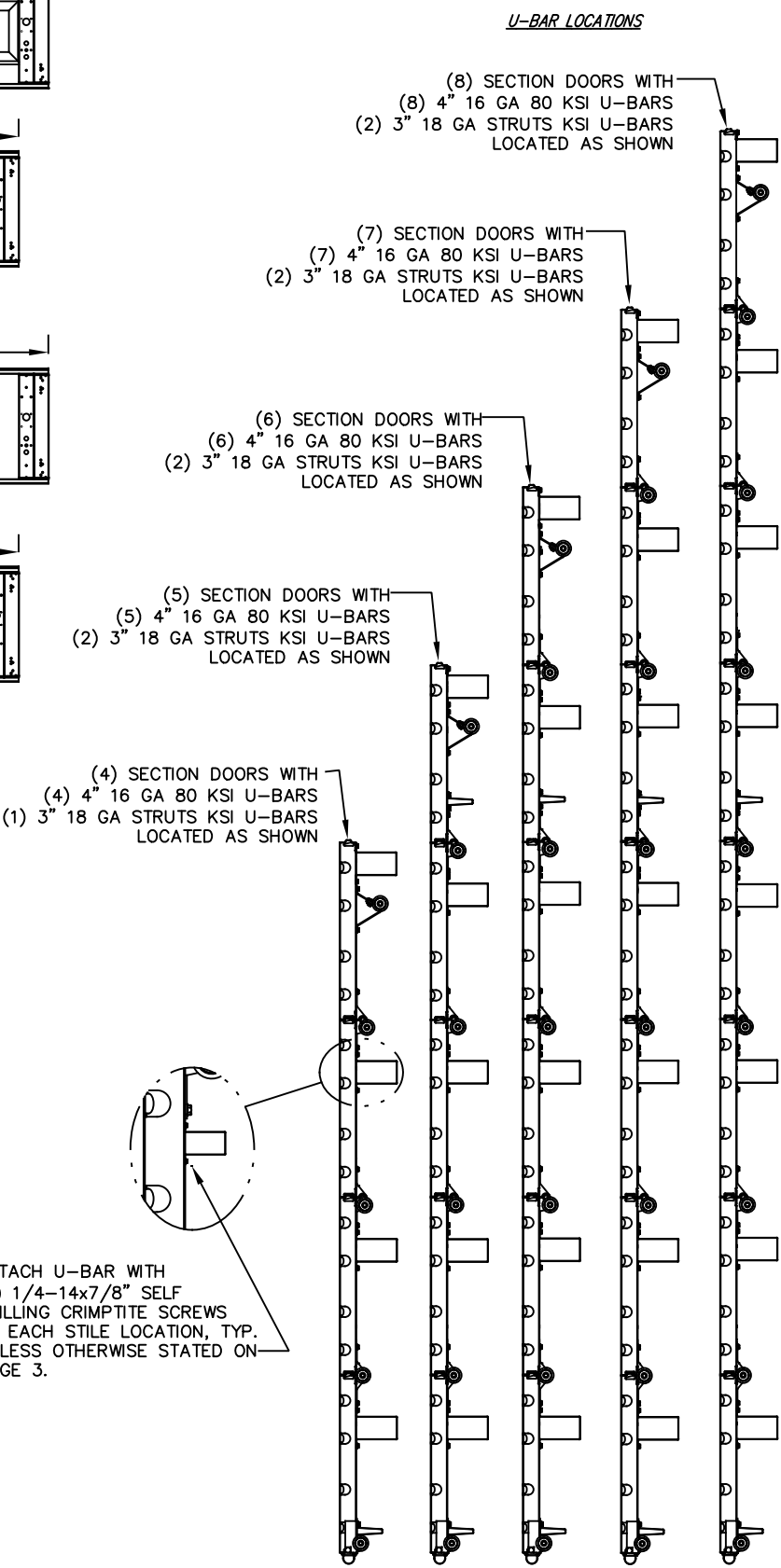
DETAIL D



13 GA ADJUSTABLE TOP FIXTURE

PLACE 4" U-BAR OVER LOW HEADROOM BRACKET ATTACH THRU END STILE AND CENTER STILE AT EACH END WITH (4) 1/4-14x7/8" SELF DRILLING CRIMPTITE SCREWS.

LOW HEADROOM TRACK
DETAIL F



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LICENSE
No 82229

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PROFESSIONAL ENGINEER

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	DESIGN (PSF): +34.4/-38.3		MAX WIDTH: 18'-0"			DATE		NAME	
	TEST (PSF): +51.6/-57.4		MAX HEIGHT: 14'-0"		DRAWN	5/5/24		SW	
	IMPACT/CYCLIC RATED (YES/NO): YES		MAX SECTION HEIGHT: 21"		CHECKED	-		TC	
	MODELS 170-175, 177, 180-185, 187, 1400, 1440, 1500, 1540					SHEET 2 OF 4			
	WINDLOAD SPECIFICATION OPTION CODE 1154					DRAWING PART NO. 412679		REV. -	

GLAZED LITES:

- 1. AVAILABLE IN TOP OR INTERMEDIATE SECTION.
- 2. NOT AVAILABLE IN MORE THAN ONE SECTION.
- 3. SHORT LITE SECTION WILL HAVE (7) CENTER STILES.
- (SEE PAGE 2 FOR LAYOUT)
- 4. LONG LITE SECTION WILL HAVE (3) CENTER STILES.
- 5. REFER TO PAGE 2 FOR SECTION LAYOUTS.

NON IMPACT GLAZING OPTIONS:

- 6. DOES NOT SATISFY WINDBORNE-DEBRIS
- 7. 16" X 9.75" DLO PLASTIC FRAME FASTENED WITH (10) #8 X 1" SCREWS. (SEE PAGE 2 FOR LAYOUT)
- 8. 36.75" X 9.75" DLO PLASTIC FRAME FASTENED WITH (14) #8 X 1" SCREWS.
- 9. 39.93" X 11.06" DLO PLASTIC FRAME FASTENED WITH (18) #8 X 1" SCREWS.
- 10. GLAZING SSB (0.090") MINIMUM.
- 11. MAY INCLUDE DECORATIVE INSERTS.

IMPACT GLAZING OPTIONS:

- 12. -SATISFIES WINDBORNE-DEBRIS
- 13. -16" X 9.75" DLO ALUMINUM FRAME FASTENED WITH (10) #8 X 1" SCREWS. (SEE PAGE 2 FOR LAYOUT)
- 14. -36.75" X 9.75" DLO ALUMINUM FRAME FASTENED WITH (14) #8 X 1" SCREWS.
- 15. -39.93" X 11.06" DLO ALUMINUM FRAME FASTENED WITH (18) #8 X 1" SCREWS.
- 16. -GLAZING 1/4" GROOVED POLYCARBONATE.
- 17. -MAY INCLUDE DECORATIVE INSERTS.

VIEW DEPICTS STRUT PLACEMENT AND FASTENING INFO IF LONG LITES IDENTIFIED IN NOTES 8 AND 14 ARE INSTALLED IN SECTIONS 5

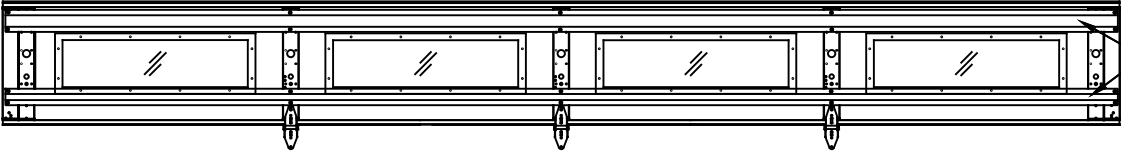
VIEW DEPICTS STRUT PLACEMENT AND FASTENING INFO IF LONG LITES IDENTIFIED IN NOTES 8 AND 14 ARE INSTALLED IN SECTIONS 2, 3, 4, 6, 7 AND 8

VIEW DEPICTS STRUT PLACEMENT AND FASTENING INFO IF LONG LITES IDENTIFIED IN NOTES 9 AND 15 ARE INSTALLED IN SECTIONS 5

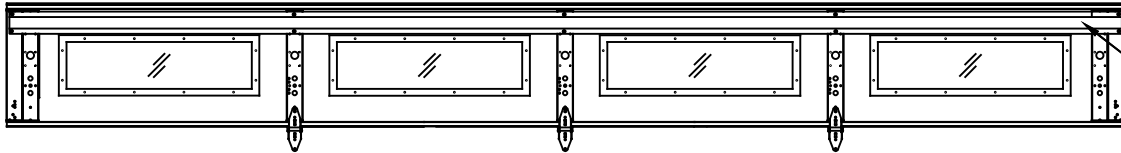
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STRUT AND FASTENER INFORMATION FOR LONG LITE OPTIONS

FOR 'LONG PANEL II' 36.75" X 9.75" DLO

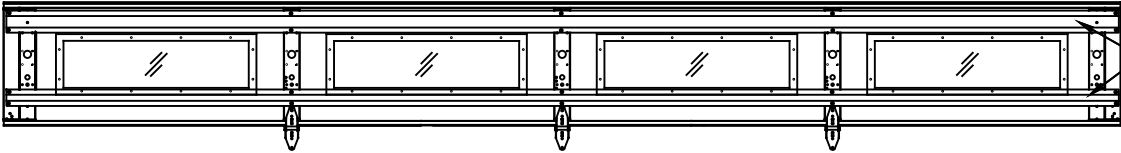


EACH TOP AND BOTTOM STRUT REQUIRES (2) 1/4-14X5/8 SCREWS PER STILE

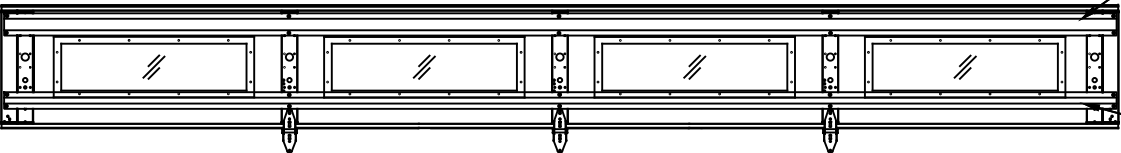


TOP STRUT REQUIRES (4) 1/4-14X5/8 SCREWS PER STILE

FOR 'LONG PANEL III' 39.93" X 11.06" DLO

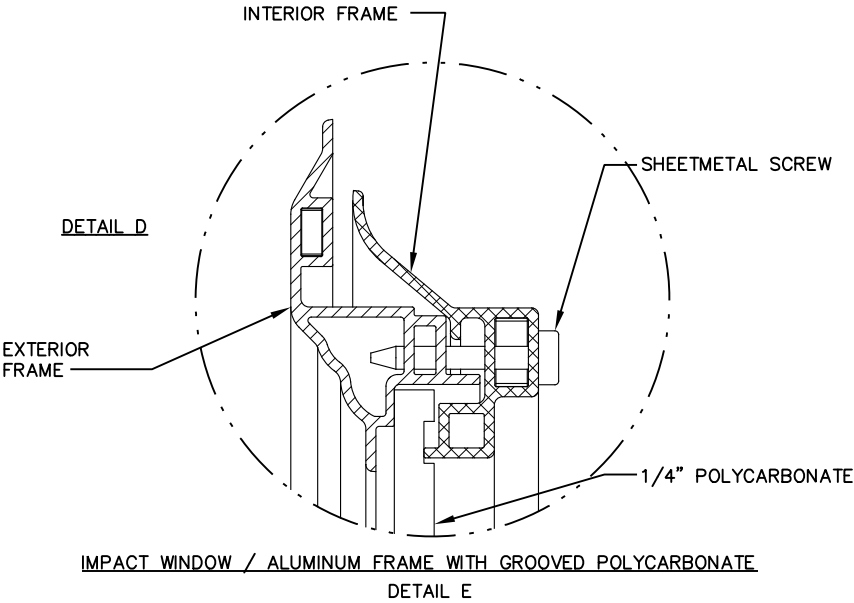


EACH TOP AND BOTTOM STRUT REQUIRES (2) 1/4-14X5/8 SCREWS PER STILE



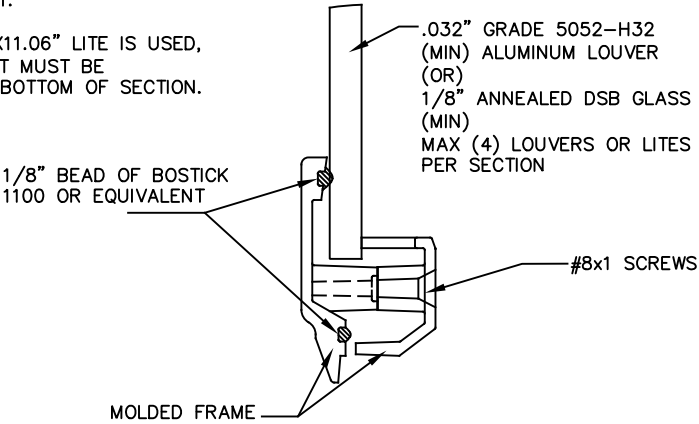
TOP STRUT REQUIRES (2) 1/4-14X5/8 SCREWS PER STILE

ADDITIONAL 2" 20GA STRUT REQUIRED IN IN ORDER TO USE THIS LITE SIZE. STRUT REQUIRES (2) 1/4-14X5/8 SCREWS PER STILE

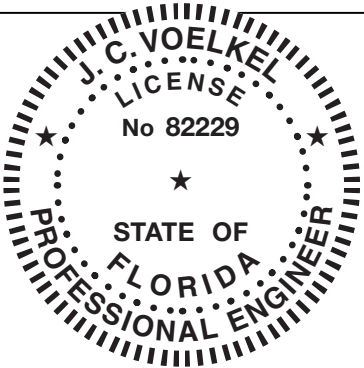


*WHEN LONG LITES USED, SEE NOTE #2 ON SHEET 1.

*WHEN 39.93"x11.06" LITE IS USED, 2"x20GA STRUT MUST BE ATTACHED TO BOTTOM OF SECTION.



NON-IMPACT PLASTIC FRAME (STATIC RATED)



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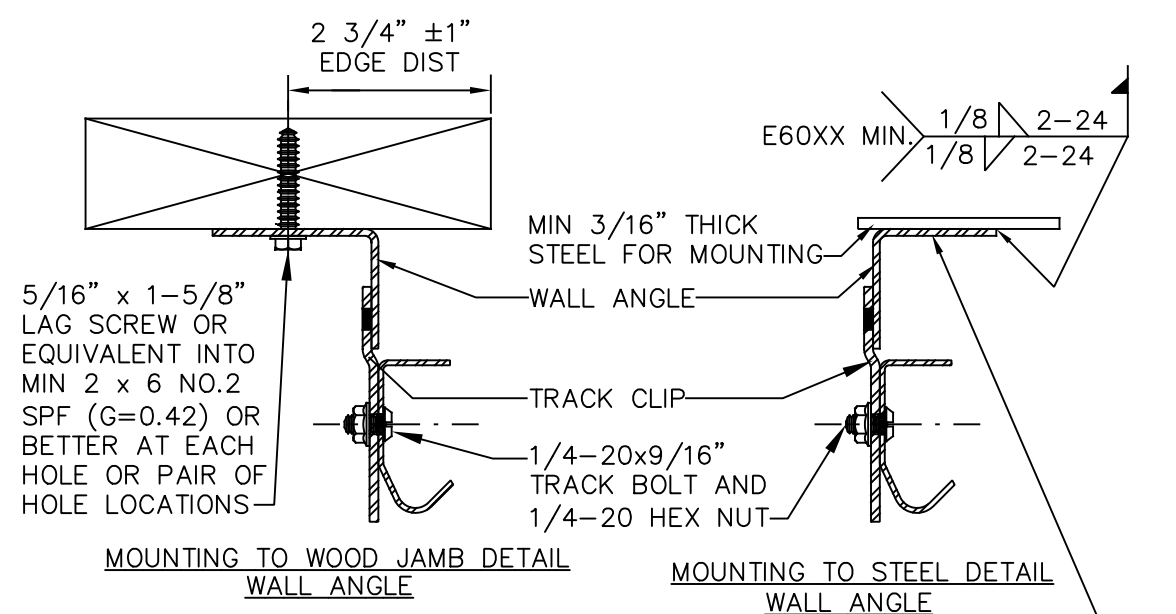
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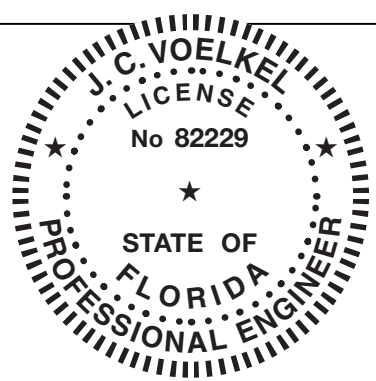
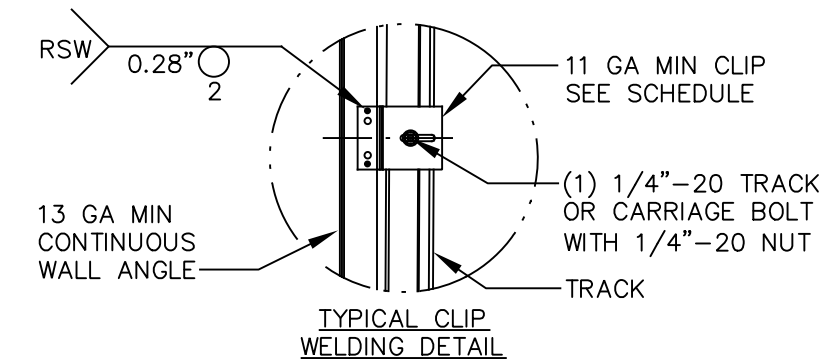
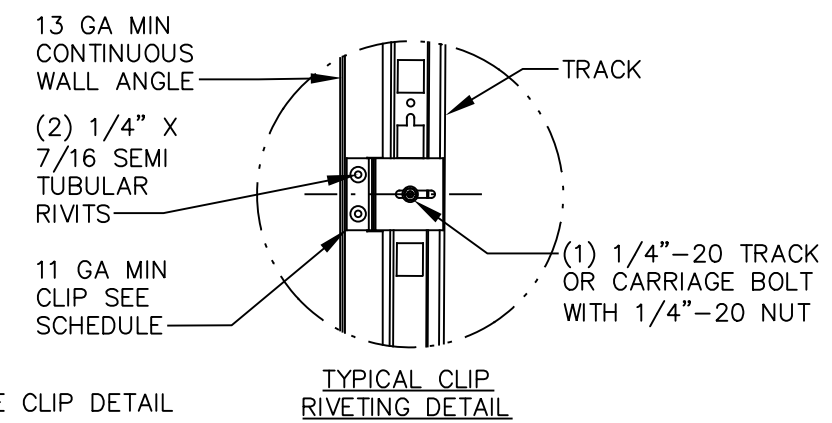
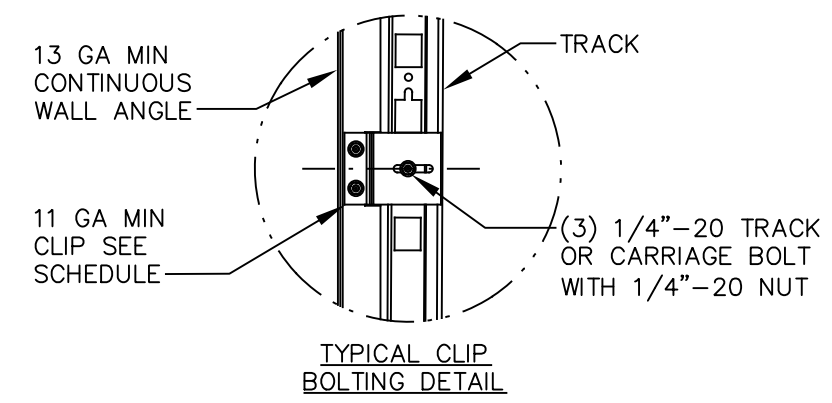
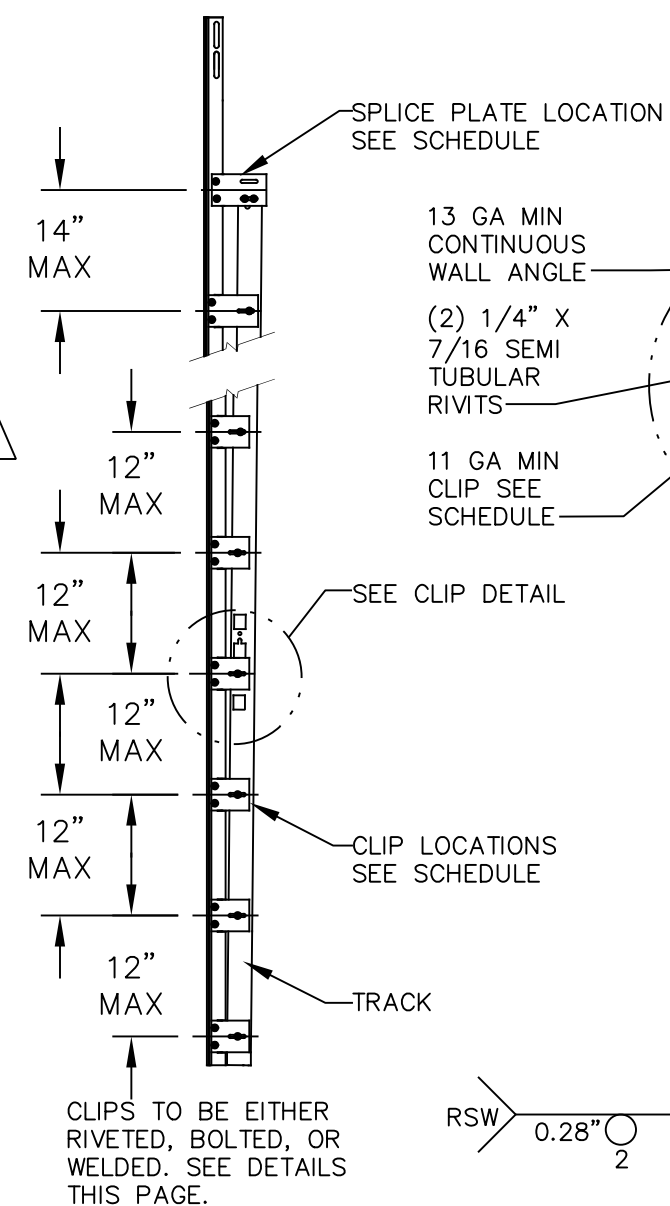
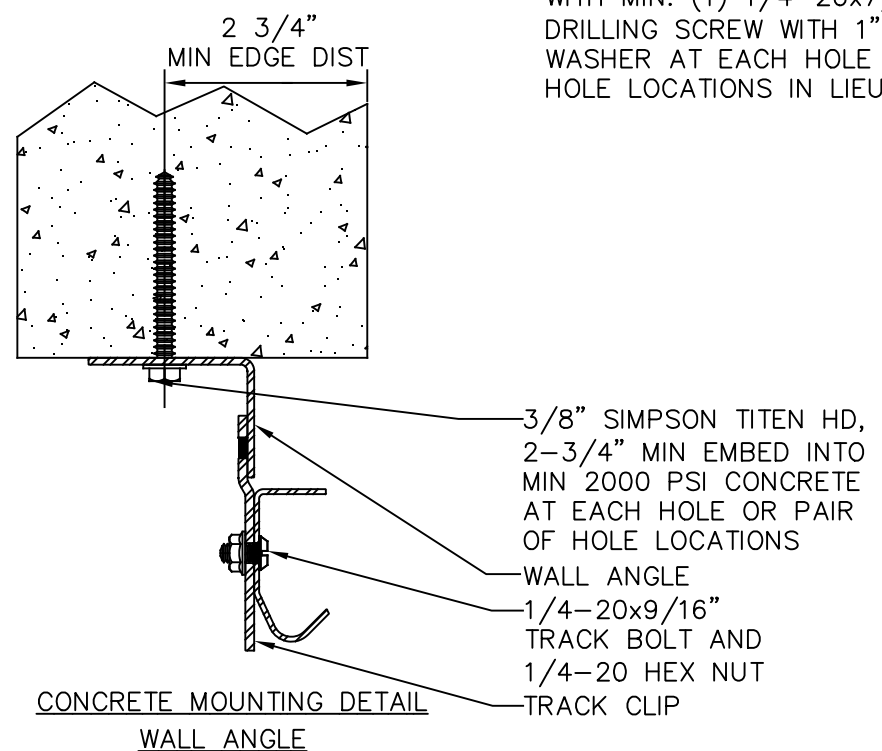


A DIVISION OF OVERHEAD DOOR CORP
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(850) 474-9890

STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
DESIGN (PSF):	+34.4/-38.3	MAX WIDTH:	18'-0"		DATE		NAME
TEST (PSF):	+51.6/-57.4	MAX HEIGHT:	14'-0"	DRAWN	5/5/24		SW
IMPACT/CYCLIC RATED (YES/NO): YES		MAX SECTION HEIGHT: 21"	CHECKED	-			TC
MODELS 170-175, 177, 180-185, 187, 1400, 1440, 1500, 1540				SHEET 3 OF 4			
WINDLOAD SPECIFICATION OPTION CODE 1154				DRAWING PART NO.		REV.	
				412679		-	



OPTIONAL: WALL ANGLE MAY BE ATTACHED TO SUPPORTING STEEL WITH MIN. (1) 1/4-20x7/8" SELF DRILLING SCREW WITH 1" O.D. WASHER AT EACH HOLE OR PAIR OF HOLE LOCATIONS IN LIEU OF WELDING



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STATIC PRESSURE RATINGS		APPROVED SIZES		SCALE: N.T.S.		SIZE: A	
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TEST (PSF):	+51.6/−57.4	MAX HEIGHT:	14′−0″	DRAWN	5/5/24	SW	
IMPACT/CYCLIC RATED (YES/NO): YES		MAX SECTION HEIGHT: 21″		CHECKED	−	TC	
MODELS 170−175, 177, 180−185, 187, 1400, 1440, 1500, 1540				SHEET 4 OF 4			
WINDLOAD SPECIFICATION OPTION CODE 1154				DRAWING PART NO. 412679		REV. −	